







# **Product Presentation**

Liming Heavy Industry is the leading provider of stone crushing solutions. PE series crushers produced by Liming Heavy Industry are undoubtedly the most popular jaw crushers in the world, based on various advantages such as higher crushing ratio, well-distributed product size, simple structure, reliable operation and easy maintenance. PE series jaw crushers with the above advantages will be your optimum selection for efficiently coarse crushing of hard, strong abrasive materials.

### Three Innovative Technologies Highlight the Value of Liming Brand

- 1.Crushing chamber with special design brings higher crushing ratio and higher crushing efficiency, saving energy by 15% -30% in every single machine.
- 2.Heavy eccentric shaft design coordinated with high manganese steel jaw plate and higher cast steel movable jaw assembly, provides higher stability.
- 3.Innovative design of adjusting discharging gasket greatly expands the adjusting range of discharge to meet various processing demands of customers.





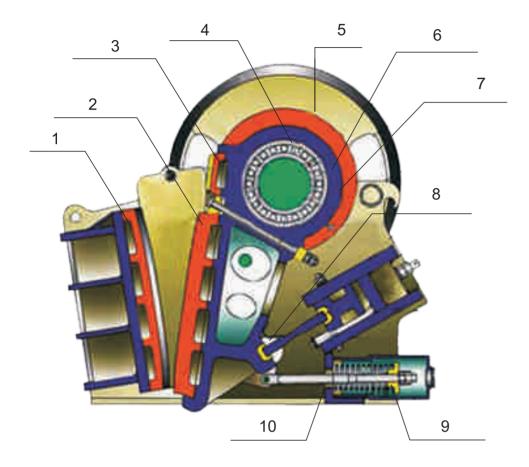
### **Purpose and Application Scope**

As the most technology mature crusher of Liming Heavy Industry, PE series jaw crusher has a high crushing ratio up to 4-6, and its products are well-distributed, so it can be widely used in the following areas:

- 1. It is used for coarse crushing of limestone, rocks, river pebble, basalt, granite, quartz stone, tailings, slag and other minerals, as well as primary crushing of stone production line and sand making line.
- 2. It is applicable for coarse crushing in front grinding process in mineral industry, and other fields like building material, metallurgy, chemical, mining, refractory materials, cement, abrasive, etc.
- 3.It is applied to stone crushing in field of infrastructure project, water conservancy and hydropower, highway, high-speed railway, passenger transport line, bridge, airport runway, municipal engineering and high-rise building.







- 1. fixed jaw plate
- 2. movable jaw plate
- 3. upper side plate
- 4. movable jaw
- 5. belt pulley
- 6. bearing
- 7. eccentric shaft
- 8. toggle plate
- 9. lower side plate
- 10. tightening device (spring and draw rod)

# **PRODUCT STRUCTURE**

### The working principle of PE series jaw crusher:

The jaw crusher is driven by electromotor. The motor transmits power through belt, drives the belt and pulley to make the movable jaw do periodic motion towards the fixed jaw by the eccentric shaft. The stuff will be crushed in crushing cavity, which is comprised of fixed jaw plate, movable jaw plate and side liner board. Finally, the stuff will be discharged from discharge opening.



# **PERFORMANCE ADVANTAGES**

- 1. Optimized deep crushing chamber greatly improves feeding size and crushing ratio.
- 2. Larger heavy eccentric shaft adopts forging stock processing, making the bearing capacity stronger.
- 3. High manganese steel jaw plate and higher cast steel movable jaw assembly endow the crusher with more stability.
- 4. Centralized lubrication system with unique design, makes parts lubrication more convenient and maintenance workload small.
- 5. Digital analysis of parts operation combined with precision internal structure, greatly extend the service life of equipment.





# STRUCTURE FEATURES OF PE SERIES JAW CRUSHER



## **New Concept Of The Design**

Crushing chamber with special design ensures longer service time of wear-resistant parts and higher crushing ratio, saving energy by 15% -30% in every single machine. Heavy eccentric shaft design coordinated with high manganese steel jaw plate and higher cast steel movable jaw assembly, provides stronger bearing capacity and higher stability. Innovative design endows the adjusting discharging gasket with great flexibility, largely expanding the adjusting range of discharge.



### **Specific structure features**

#### 1. Optimized crushing chamber

Optimized deep crushing chamber, on the one hand, greatly improves feeding size and crushing ratio, saving energy by 15% -30% in every single machine. On the other hand, it prolongs the service time of wear-resistant parts and reduces running cost.

#### 2. High strength frame

Frame of ordinary jaw crusher is made of weldments, while frame of small size jaw crusher is steel casting. It is able to withstand tremendous impact load owing to its sufficient strength and rigidity. All these designs ensure movable jaw assembly work well.

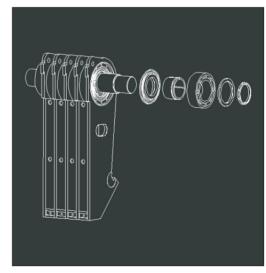
#### 3. Innovative design of movable jaw assembly

Movable jaw adopts entirety quality cast steel structure, and its inner bores, grooves and other parts are precisely processed and tested, ensuring the safe and reliable work. Eccentric shaft is made from superior quality and high strength steel forging after repeated precision machining, heat treatment and inspection check, therefore it is endowed with sufficient strength and rigidity. Four sets of self-aligning roller bearings give the crusher good bearing and automatic self-aligning properties. Movable jaw plate and fixed jaw plate are made of superior quality high manganese steel castings. In order to prolong its service life, it designs into upper and lower symmetry, so you can use the other side after one side is abraded.

#### 4. Replaceable toggle plate

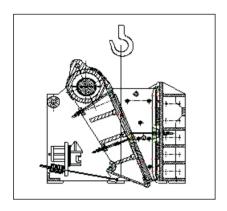
Toggle plate is not just a force transmission component, but also a insurance part of crusher. When something that cannot be crushed fall into the crusher and exceed the normal load of machine, toggle plate will immediately break and crusher stop working, thus avoid the damage of the whole machine.



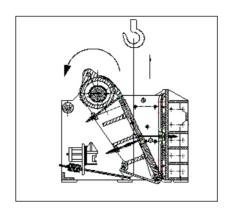




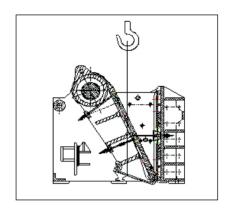
### Replacement process of toggle plate



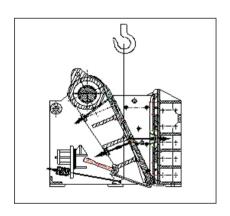
1.Upper wire rope hangs on the hook in hoisting equipment, while lower wire rope hangs on the lower end of movable jaw;



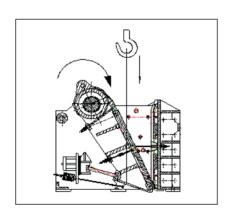
2. Start the hoisting equipment to lift upward, slowly rotating movable jaw until it is close to fixed jaw plate;



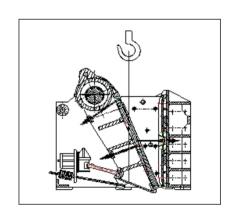
3. Take down the adjustment device and tension device;



4. Hoist the new toggle plate in place;



5. Install the adjustment device and tension device;



6. Slowly lay down the movable jaw to tighten both ends of the toggle plate, and appropriately adjust the tension device.

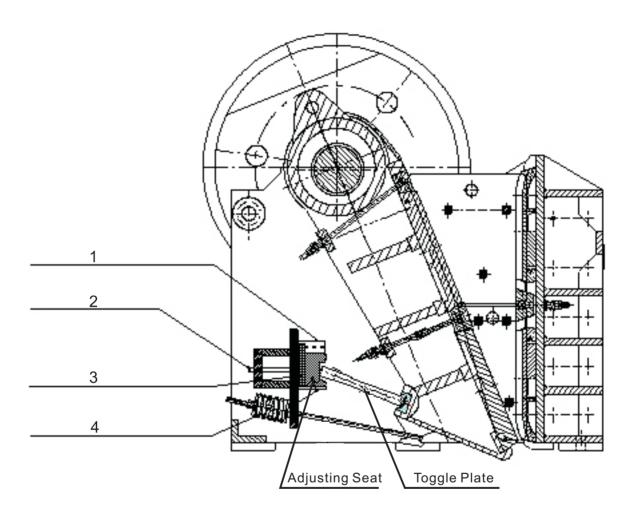
### Something need to notice:

The above replacement process of toggle plate is easy to master. However, when you replace the toggle plate, please follow the above replacement process strictly for your own security.



### Easy adjustable discharging opening

Adjusting discharging gasket is designed between adjusting seat and frame, greatly expanding the adjusting range of discharge to meet various processing demands of customers.



### The adjusting process of discharging opening:

- 1. Moderately loosen bolts, spring and draw rod;
- 2. Loosen wedge tightening screw and wedge;
- 3. Turn the jack bolt and push the jack adjusting seat;
- 4. Increase or reduce the number of gasket.



# **TECHNICAL PARAMETERS**

Model	Feed opening(mm)	Maximum feed size(mm)	CSS min -max(mm)	Capacity (tph)	Power KW(HP)	Dimension (L×W×H)(mm)	Weight(t)
PE250×400	250×400	200	20-60	5-20	15(20)	1150×1275×1240	2.8
PE250×1000	250×1000	210	15-50	15-50	30(40)	2790×2670×1380	6.5
PE400×600	400×600	350	40-100	15-60	30(40)	1700×1732×1653	6.5
PE500×750	500×750	425	50-100	50-100	55(75)	2035×1921×2000	10.3
PE600×900	600×900	500	65-160	60-130	75(100)	2290×2206×2370	15.5
PE750×1060	750×1060	630	80-140	110-250	110(150)	2620×2302×3110	26.7
PE900×1200	900×1200	750	100-200	160-380	130(175)	3789×2826×3025	51
PE1000×1200	1000×1200	850	200-300	315-550	130(175)	3889×2826×3025	56
Pe1200×1500	1200×1500	1020	150-350	400-800	200(270)	4200×3750×3820	88



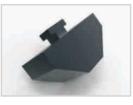
In order to enhance your experience of our equipment during the operation, we strongly recommend spare parts originally manufactured by LIMING Heavy Industry. These high quality spare parts are manufactured using advanced metallurgy techniques, precise machining, and perfect compatibility, ensuring the lowest malfunction operation and creating higher value for our customer.

# **Crushing Plant**











Sine Liner

Spring

Toggle Plate

**Guard Liner Plate** 

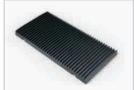
Impact Block











Wearproof Plate

Impact Plate

Tension Rod

Feed Eye Ring

Movable Jaw Plate

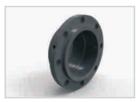
# **Grinding Plant**











Ring

Roller

Shovel Base

Shovel

Gland Arove Roller Sleeve











Roller Sleeve

Roller Shaft

Classifier Impeller

Lining Plate

Air Way Guard Plate



# **PRODUCT LIST**

### **Production Line**

Stone Crushing Line Sand Making Line Industrial Grinding Line

**Grinding Plant** 

LM Vertical Mill MTW European Trapezium Mill LUM Vertical Roller Mill

TGM Trapezium Mill T130X Superfine Grinding Mill YGM Series Suspension Mill

HGM Series Micro Powder Mill Coarse Powder Mill Raymond Mill

**Crushing Plant** 

HJ Series Jaw Crusher European Type Jaw Crusher European Type Impact Crusher

Impact Crusher Jaw Crusher HPT Hydraulic Cone Crusher

HST Hydraulic Cone Crusher CS Series Cone Crusher Spring Cone Crusher

Sand Making& Screening Plant

VSI5X Vertical Shaft Impact Crusher VSI Vertical Shaft Impact Crusher PCL Vertical Shaft Impact Crusher

YKN series vibrating screen Vibrating Screen Sand Washing Machine

Vibrating Feeder

**Mobile Crushing Plant** 

Mobile Vibrating Screen

Belt Conveyer

Crawler Mobile Crushing Plant Mobile Primary Jaw Crusher Mobile Impact Crusher

Secondary Cone Crusher Multi-Combination Mobile Crusher Mobile VSI Crusher

Width-Combination wobile Grustier



# **QUALIFICATION**

#### **GOST** Certificate



**Grinding Plant** 



Crushing Plant



Mobile Crushing Plant

#### **CE** Certificate



Grinding Plant



Crushing Plant



Sand Making Plant



ISO9001-2008

Quality Management
System Certification



Environmental management system certificate





# WORKSHOP

















# **ENTERPRISE PROFILE**



Henan Liming Heavy Industry Science & Technology Co., Ltd., established in 1987, is the leading enterprise of mining machinery in China.

Liming Heavy Industry is chronically committed to the research and develop of manufacturing of large infrastructure projects, such as construction, energy, transportation, etc. and provides various technical solutions and auxiliary products. "Made in Liming" is highly praised by our cooperative partners from more than 130 countries and regions overseas, such as Russia, Kazakhstan, Azerbaijan, Turkey, Kuwait, South Africa, Egypt, Vietnam, Malaysia, India, Australia, Korea, Canada and the European Union, etc. Liming is deserved to be one of the most excellent enterprises with the most industry customers and the most widely sales level service network.

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